



# IPC-TM-650 TEST METHODS MANUAL

Number <b>2.4.50</b>	
Subject <b>Thermal Conductivity, Polymer Films</b>	
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Originating Task Group <b>Deposited Dielectric Task Group (C-13a)</b>	

**1.0 Scope** This test method defines the procedure for determining the Thermal Conductivity of polymer coatings on inorganic substrates, such as polyimide on a silicon wafer.

## 2.0 Applicable Documents

**ASTM D 2766** Standard Test Method for Specific Heat of Liquid and Solids

**3.0 Test Specimen** See Sample Preparation 5.1.

## 4.0 Apparatus

**4.1** CO<sub>2</sub> Laser capable of 5 Joules per pulse.

**4.2** Mercury/Cadmium/Tellurium (MCT) Infrared Detector or equivalent.

## 5.0 Procedure

**5.1 Sample Preparation** Samples are prepared by forming a structure on a silicon wafer consisting of 2 μm of sputtered carbon, 2 μm of sputtered Al metal, 25 μm of polymer dielectric, and 2 μm of sputtered Al on wafer according to manufacturer's recommendations.

**5.2 Test Procedure** Sample is placed between the laser and the detector according to Figure 1.

**5.3 Test Analysis** Heat rise is fit to the equation:

$$T = 1 - \frac{4}{\pi} \sum_{n=0}^{\infty} \frac{(-1)^n}{2n+1} e^{-\{(2n+1)^2 \pi^2 L t / 4\}}$$

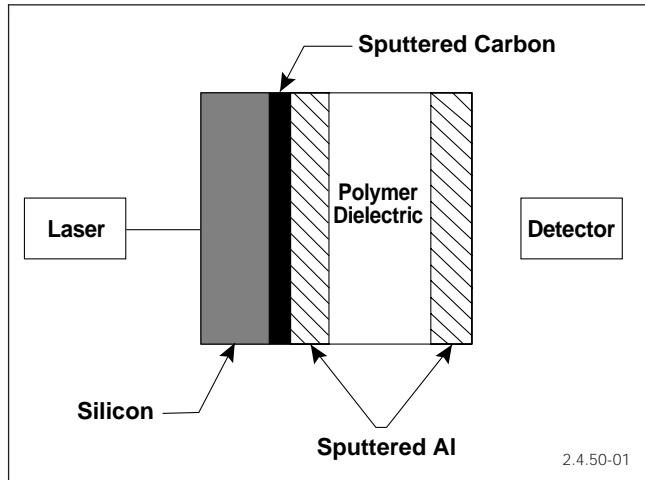
where T is the normalized temperature rise and t is the time in seconds and L is the fitting parameter. The thermal diffusivity k is given by:

$$k = (L)l^2$$

where l is the sample thickness. The thermal conductivity, K, is given by the equation:

$$K = k C_p P$$

where C<sub>p</sub> is the heat capacity (as determined by ASTM D 2766) and p is the density.



**Figure 1** Laser is flashed and the heat rise is measured on the back Al by the detector