

IPC/WHMA-A-620C CIS Certification/Recertification Course Schedule

Hour	Module 1 - Required	Module 2 - Crimping	M3 – Soldering to Terminals	M4 – Connectors/ Molding	M5 - Splices	M6 – Marking/ Securing/Final Assembly	M7 - Coax	M8 – Solderless Wrap	
1	M1 – Intro P&P General/Applicable Docs Preparation Measuring Testing 4.5 hrs.	M2 – Crimped IDC 2.5 hrs.	M3 – Soldered Terminals High Volt 2.75 Hrs	M4 – Connectorization Molding/Potting 2.0 hr.	M5 – Splices 1.0 hr.	M6 – Marking Securing Shielding Covers Finished Assembly 4.0 Hrs	M7 – Coax 1.5 hr.	M8 – Ultrasonic Welding Solderless Wrap 1.0	
2								15 Question Open Book Exam	
3							15 Question Open Book Exam		
4		20 Question Open Book Exam		15 Question Open Book Exam					
5							20 Question Open Book Exam		
6		30 Question Open Book Exam							

Hands-On Modules - Optional

Title	H1 – Prep (requires M1)	H2 – Crimp (requires M1 & M2)	H3 – Soldered Term (requires M1 & M3)	H4 – Connectorization (requires M1, M2, & M4)	H5 – Splices (requires M1 & M5)	Hands-on in H1	H6- Coax (requires M1 & M7)	No Hands-on Module Available
1	H1 Wire Preparation Measuring Shielding Testing	H1 Wire Preparation Measuring Shielding Testing	H1 Wire Preparation Measuring Shielding Testing	H1 Wire Preparation Measuring Shielding Testing	H1 Wire Preparation Measuring Shielding Testing		H6 Coax	
2		H2 Crimp Terminations	H3 Soldered Terminations	H2 Crimp Terminations	H5 Splices			
3				H3 Connectorization				